

Saturn Ink Remover

Compilation date: 15/07/2025

Revision No: 2 Page: 1

## Section 1: Identification of the substance/mixture and of the company/undertaking

### 1.1. Product identifier

Product name: SATURN WATER SOLUBLE INK REMOVER

**Product code: CK0121** 

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of substance / mixture: FOR PROFESSIONAL AND INDUSTRIAL USE ONLY. Solvent based cleaner.

## 1.3. Details of the supplier of the safety data sheet

Company name: Worcestershire Chemicals Ltd

Unit 6 Oakdale Trading Estate

Ham Lane, Kingswinford,

Stourbridge DY6 7JH

United Kingdom

Tel: 01562 755884

Email: info@chemi-kal.co.uk

### 1.4. Emergency telephone number

Emergency tel: +44(0)1562 755884 (office hours)

## **Section 2: Hazards identification**

## 2.1. Classification of the substance or mixture

Classification under CLP: Eye Irrit. 2: H319; Skin Irrit. 2: H315

Most important adverse effects: Causes skin irritation. Causes serious eye irritation.

## 2.2. Label elements

Label elements:

Hazard statements: H315: Causes skin irritation.

H319: Causes serious eye irritation.

Hazard pictograms: GHS07: Exclamation mark



Signal words: Warning

Precautionary statements: P102: Keep out of reach of children.



Saturn Ink Remover

Compilation date: 15/07/2025

Revision No: 2 Page: 2

P280: Wear protective gloves/protective clothing/eye protection/face protection.

P210: Keep away from heat, hot surfaces, sparks, open flames and other ignition

sources. No smoking.

P260: Do not breathe vapours.

P262: Do not get in eyes, on skin, or on clothing.

P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing.

P301+P330+P331: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting

P302+P350: IF ON SKIN: Gently wash with plenty of soap and water.

Haz. ingredients (label): Contains:

2 BUTOXY ETHANOL

#### 2.3. Other hazards

PBT: This product is not identified as a PBT/vPvB substance.

## Section 3: Composition/information on ingredients

#### 3.2. Mixtures

### Hazardous ingredients:

DI-BASIC ESTER BLEND - REACH registered number(s): 01-2119475445-32-XXXX

EINECS	CAS	PBT / WEL	CLP Classification	Percent
907-870-9	95481-62-2	Substance with a Community workplace exposure limit.	-	50-70%

### 2-BUTOXY ETHANOL - REACH registered number(s): 01-2119475108-36-XXXX

203-905-0	111-76-2	-	Acute Tox. 4: H332; Skin Irrit. 2: H315;	10-30%
			Eye Irrit. 2: H319; Acute Tox. 4: H312;	
			Acute Tox. 4: H302	

### (2-METHOXY METHYL ETHOXY) PROPANOL - REACH registered number(s): 01-2119450011-60-XXXX

252-104-2	34590-94-8	Substance with a Community	-	1-10%
		workplace exposure limit.		

### PRIMARY ALCOHOL ETHOXYLATE CD916 - REACH registered number(s): 01-2119980051-45-XXXX

- 68439-46-3 -	Acute Tox. 4: H302; Eye Dam. 1: H318	<1%
----------------	--------------------------------------	-----

## Section 4: First aid measures

## 4.1. Description of first aid measures

Skin contact: Remove all contaminated clothes and footwear immediately unless stuck to skin. Wash

immediately with plenty of soap and water.

Eye contact: Bathe the eye with running water for 15 minutes. Consult a doctor.

Ingestion: Wash out mouth with water. Consult a doctor.



Saturn Ink Remover

Compilation date: 15/07/2025

Revision No: 2 Page: 3

**Inhalation:** Remove casualty from exposure ensuring one's own safety whilst doing so. Move to

fresh air in case of accidental inhalation of vapours. Consult a doctor.



Saturn Ink Remover

Compilation date: 15/07/2025

Revision No: 2 Page: 4

#### 4.2. Most important symptoms and effects, both acute and delayed

Skin contact: There may be irritation and redness at the site of contact.

**Eye contact:** There may be irritation and redness. The eyes may water profusely.

Ingestion: There may be soreness and redness of the mouth and throat.

Inhalation: There may be irritation of the throat with a feeling of tightness in the chest. Exposure may

cause coughing or wheezing.

## 4.3. Indication of any immediate medical attention and special treatment needed

### Section 5: Fire-fighting measures

### 5.1. Extinguishing media

Extinguishing media: Suitable extinguishing media for the surrounding fire should be used. Use water spray

to cool containers.

### 5.2. Special hazards arising from the substance or mixture

Exposure hazards: In combustion emits toxic fumes.

### 5.3. Advice for fire-fighters

Advice for fire-fighters: Wear self-contained breathing apparatus. Wear protective clothing to prevent contact

with skin and eyes.

#### Section 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions: Refer to section 8 of SDS for personal protection details. If outside do not approach from

downwind. If outside keep bystanders upwind and away from danger point. Mark out the

contaminated area with signs and prevent access to unauthorised personnel. Turn

leaking containers leak-side up to prevent the escape of liquid.

## 6.2. Environmental precautions

Environmental precautions: Do not discharge into drains or rivers. Contain the spillage using bunding. Warning

relates to a large spillage, not a single bottle.

### 6.3. Methods and material for containment and cleaning up

Clean-up procedures: Absorb into dry earth or sand. Transfer to a closable, labelled salvage container for

disposal by an appropriate method. Wash the spillage site with large amounts of water.

Single bottle spillage: wash down the drain with a large amount of water.

## 6.4. Reference to other sections

### Section 7: Handling and storage

## 7.1. Precautions for safe handling

Handling requirements: Avoid direct contact with the substance. Ensure there is sufficient ventilation of the area.



Saturn Ink Remover

Compilation date: 15/07/2025

Revision No: 2

Page: 5

Do not handle in a confined space. Avoid the formation or spread of mists in the air.



Saturn Ink Remover

Compilation date: 15/07/2025

Revision No: 2

**Page:** 6

# 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Store in a cool, well ventilated area. Keep container tightly closed.

Suitable packaging: Must only be kept in original packaging.

### 7.3. Specific end use(s)

## Section 8: Exposure controls/personal protection

### 8.1. Control parameters

### Hazardous ingredients:

#### **DI-BASIC ESTER BLEND**

### Workplace exposure limits:

### Respirable dust

State	8 hour TWA	15 min. STEL	8 hour TWA	15 min. STEL
UK	No standard	No standard	-	-

## 2-BUTOXY ETHANOL

UK	25ppm (Sk)	50ppm (Sk)	_	-
•		00pp (0.t.)		

## (2-METHOXY METHYL ETHOXY) PROPANOL

UK	308ma/m3(50nnm)			
UN	308mg/m3(50ppm)	-	-	-

### **DNEL/PNEC Values**

**DNEL / PNEC** No data available.

### 8.2. Exposure controls

**Engineering measures:** Ensure there is sufficient ventilation of the area.

Respiratory protection: Self-contained breathing apparatus must be available in case of emergency.

Hand protection: Protective gloves.

Eye protection: Safety glasses. Ensure eye bath is to hand.

Skin protection: Protective clothing.

## Section 9: Physical and chemical properties

## 9.1. Information on basic physical and chemical properties

State: Liquid

Colour: Colourless

Odour: Sweet-smelling

**Evaporation rate:** Slow

Solubility in water: Emulsifiable

Also soluble in: Most organic solvents.

Viscosity: Non-viscous

Boiling point/range°C: 185-225 Melting point/range°C: Not applicable.

[cont...]



Saturn Ink Remover

Compilation date: 15/07/2025

Revision No: 2 Page: 7

Flammability limits %: lower: 0.9 upper: 14.0

Flash point°C: >75



Saturn Ink Remover

Compilation date: 15/07/2025

Revision No: 2 Page: 8

Part.coeff. n-octanol/water: No data available.

Autoflammability°C: >210 Vapour pressure: Not applicable.

Relative density: 1.040 pH: Not applicable.

VOC g/I: No data available.

9.2. Other information

Other information: No data available.

## Section 10: Stability and reactivity

## 10.1. Reactivity

**Reactivity:** Stable under recommended transport or storage conditions.

## 10.2. Chemical stability

Chemical stability: Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

Hazardous reactions: Hazardous reactions will not occur under normal transport or storage conditions.

## 10.4. Conditions to avoid

Conditions to avoid: Heat.

# 10.5. Incompatible materials

Materials to avoid: Strong oxidising agents. Strong acids.

# 10.6. Hazardous decomposition products

Haz. decomp. products: In combustion emits toxic fumes.

## **Section 11: Toxicological information**

# 11.1. Information on toxicological effects

## Hazardous ingredients:

## **DI-BASIC ESTER BLEND**

IHL	RAT	LC50	>11	mg/l
ORL	RAT	LD50	8191	mg/kg

#### **2-BUTOXY ETHANOL**

ORL RAT LD50	1746 mg/kg
--------------	------------

### (2-METHOXY METHYL ETHOXY) PROPANOL

OPI	DAT	LDEO	6.6	alka
ORL	INAT	LD30	0.0	g/kg





Saturn Ink Remover

Compilation date: 15/07/2025

Revision No: 2 Page: 9

#### PRIMARY ALCOHOL ETHOXYLATE CD916

IHL	RAT	LC50	>5	mg/l
ORL	RAT	LD50	200-2000	mg/kg
SKN	RAT	LD50	>2000	mg/kg

### Relevant hazards for product:

Hazard	Route	Basis
Skin corrosion/irritation	DRM	Hazardous: calculated
Serious eye damage/irritation	OPT	Hazardous: calculated

## Symptoms / routes of exposure

Skin contact: There may be irritation and redness at the site of contact.

Eye contact: There may be irritation and redness. The eyes may water profusely.

Ingestion: There may be soreness and redness of the mouth and throat.

Inhalation: There may be irritation of the throat with a feeling of tightness in the chest. Exposure may

cause coughing or wheezing.

## **Section 12: Ecological information**

## 12.1. Toxicity

### **Hazardous ingredients:**

### **DI-BASIC ESTER BLEND**

BLUEGILLS 96H LCS	50 30.9 mg	ng/l
-------------------	------------	------

### **2-BUTOXY ETHANOL**

RAINBOW TROUT (Oncorhynchus mykiss)	96H I C50	1/17/	ma/l
TVAINDOW TROOT (Oncomylicitus mykiss)	90H LC30	14/4	1119/1

## (2-METHOXY METHYL ETHOXY) PROPANOL

BLUEGILLS	96H LC50	>1000	mg/l
			o .

#### PRIMARY ALCOHOL ETHOXYLATE CD916

FIGH	96H LC50	1 10	mall
FISH	90H LC30	1-10	mg/l

## 12.2. Persistence and degradability

Persistence and degradability: Biodegradable. The surfactant(s) contained in this preparation complies (comply) with

the biodegradability criteria as laid down in Regulation (EC) No. 648/2004 on

detergents.

## 12.3. Bioaccumulative potential

Bioaccumulative potential: No bioaccumulation potential.



Saturn Ink Remover

Compilation date: 15/07/2025

Revision No: 2 Page: 10

### 12.4. Mobility in soil

Mobility: Readily absorbed into soil. Volatile. Soluble in water.

#### 12.5. Results of PBT and vPvB assessment

PBT identification: This product is not identified as a PBT/vPvB substance.

#### 12.6. Other adverse effects

Other adverse effects: Negligible ecotoxicity.

### Section 13: Disposal considerations

#### 13.1. Waste treatment methods

Disposal operations: Transfer to a suitable container and arrange for collection by specialised disposal

company.

**Recovery operations:** Solvent reclamation/regeneration.

Waste code number: 20 01 13

Disposal of packaging: Dispose of as normal industrial waste. Clean with water.

NB: The user's attention is drawn to the possible existence of regional or national

regulations regarding disposal.

# **Section 14: Transport information**

**Transport class:** This product does not require a classification for transport.

### **Section 15: Regulatory information**

## 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Specific regulations: Not applicable.

### 15.2. Chemical Safety Assessment

Chemical safety assessment: A chemical safety assessment has not been carried out for the substance or the mixture

by the supplier.

### **Section 16: Other information**

## Other information

Other information: This safety data sheet is prepared in accordance with Commission Regulation (EU) No

2015/830.

IMPORTANT NOTE:

Risk phases in this section below relate to the INDIVIDUAL COMPONENTS in the

formulation when used at their FULL CONCENTRATIONS, and not at the reduced levels

in the mixed product.

See sections 2 and 3 for the calculated hazard and risk phrases for the blended product.

Phrases used in s.2 and s.3: H302: Harmful if swallowed.



Saturn Ink Remover

Compilation date: 15/07/2025

Revision No: 2 Page: 11

H312: Harmful in contact with skin.

H315: Causes skin irritation.

### **TORNADO FC**

Page: 12

H318: Causes serious eye damage.H319: Causes serious eye irritation.

H332: Harmful if inhaled.

Legend to abbreviations: PNEC = predicted no effect concentration

DNEL = derived no effect level

LD50 = median lethal dose

LC50 = median lethal concentration

LDLO = lethal dose low

EC50 = median effective concentration IC50 = median inhibitory concentration

dw = dry weight

bw = body weight

cc = closed cup

oc = open cup

MUS = mouse

GPG = guinea pig

RBT = rabbit

HAM = hamster

HMN = human

MAM = mammal

PGN = pigeon

IVN = intravenous

IPR = intraperitoneal

SCU = subcutaneous

ORL = oral

SKN = skin

DRM = dermal

OCC = ocular/corneal

OPT = optical

ING = ingestion

INH = inhalation

PCP = physico-chemical properties

Legal disclaimer: The above information is believed to be correct but does not purport to be all inclusive

and shall be used only as a guide. This company shall not be held liable for any damage resulting from handling or from contact with the above product. For professional

and industrial use only.